

Scoop Cleat Specifications

Scoop Cleat Dimensions							
Overall Height "A"	6"	5"	4"	3.5"	3"	2.5"	Height Tolerance +0.375"/ -0"
Vertical Height "B"	5" - reference	4" - reference	3" - reference	2.5" - reference	2" - reference	1.5" - reference	
Scoop Length "C"	2" - reference	2" - reference	2" - reference	2" - reference	2" - reference	2" - reference	
Length (width Across Belt) "B"*	4" (101mm) min. Up to 36" (0.9mm) Max.						Length Tolerance ±0.063" (1.5mm)
Thickness "C"	0.276" (7mm) reference						
Scoop Welding Tolerances							
Cleat Spacing	Spacing Must be Multiple of Pitch Length						3.94" (100mm) Min.
Cleat location	PC20: ±0.063 (1.5mm)						Over or Halfway Between Teeth
	CC40, CC40D: ±0.125" (3.1mm)						Halfway Between Teeth
Cleat Centering Tolerance	±0.063						
Multiple Cleats Across Belt	1.5" (38mm) or 2" (51mm) Separation Between Profiles						
Belt Sections Allowed	PC20, CC40, CC40D; PC10 & FC12(Not Recommended)						
Surface Finishes Available	Smooth & Inverted Pyramid (Overall Heights of 3" or less for Inverted Pyramid)						
Belt Width	Up to 39" Max						
Belt Surface Finishes Allowed	Smooth & Inverted Pyramid						

Note: *Max profile width of 36". This includes instances where more than one profile as well as the spacing between them.

